









# Faster, stronger, safer, cost effective roof.

Wesbeam's laminated veneer lumber (LVL) e-strut and e-purlin make building stick roofs for tile or metal sheet cladding easier. Which means that construction time is shorter.

And because it has been engineered to enable greater strut spacing, e-purlin creates stronger roofs using less material.

It reduces the need for steel strutting beams and the costs associated with lifting and fixing them.

Purpose-engineered, e-strut and e-purlin have greater strength and uniformity than sawn timber, and are comparatively lighter, making them safer and easier to work with.





# e-purlin engineered LVL roof underpurlin to support stick roofs for tile and metal sheet cladding.

e-purlin offers the greatest flexibility in the design of stick roofs clad with tile or metal sheeting. They are available in a range of lengths from 3m to 10.8m with longer lengths available by special manufacture. e-purlins are design engineered to maximise the efficient use of material and time.

#### **Features**

- Engineered for straightness and consistent performance
- High load bearing capacity for greater maximum strut spacing
- · Longer lengths available, minimising jointing and wastage
- High strength yet lighter and safer to handle
- Chamfered edges for safer and more comfortable handling
- Manufactured from 100% sustainably sourced timber
- Manufactured and properties evaluated in accordance with AS/NZS4357 series
   Structural laminated veneer lumber totally compatible for engineering design in accordance with AS1720.1:2010 Timber structures, Part 1: Design methods
- JD4 joint group for nails, bolts and screws

#### e-purlin specification

e-purlin is manufactured from structural laminated veneer lumber in accordance with AS/NZS4357 series - Structural laminated veneer lumber for N1, N2, N3 and N4 wind classifications.

e-purlin span tables are engineer designed and certified to comply with AS1720.1:2010 - Timber structures, Part 1: Design methods, AS1720.3:2016 - Timber structures, Part 3: Design criteria for timber-framed residential buildings, AS1170 series - Structural design actions, and AS4055:2021 - Wind loads for housing.



# e-strut engineered LVL roof struts to support stick roofs for tile and metal sheet cladding.

e-struts offer minimum material and time wastage when used with e-purlins in the fabrication of stick roofs. Engineered e-struts are highly consistent in their performance and dimensional stability. They have superior compressive strength which resists the dynamic loads associated with high wind coastal conditions. And e-struts are available in lengths of 3.6m and 4.5m which enables design flexibility for the most complex roof shapes.

e-struts are comparitively lighter than timber products, making them safer to handle.

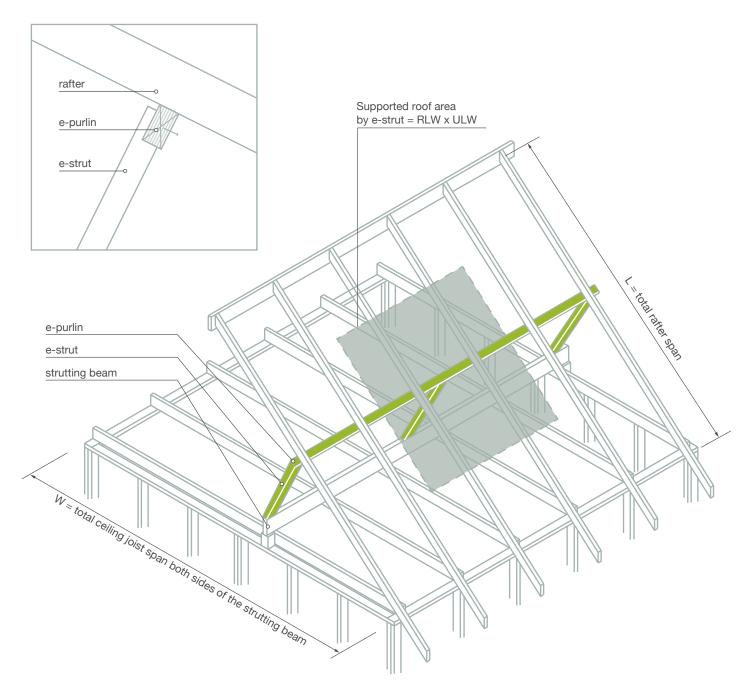
#### **Features**

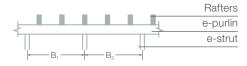
- Engineered for straightness and consistent performance
- Greater length = greater design flexibility
- High strength yet lighter and safer to handle
- Chamfered edges for safer and more comfortable handling
- Manufactured from 100% sustainably sourced timber
- Manufactured and properties evaluated in accordance with AS/NZS4357 series
   Structural laminated veneer lumber totally compatible for engineering design in accordance with AS1720.1:2010 Timber structures, Part 1: Design methods
- Suitable for both sheet metal and tile leaf cladding at maximum strut length of 4.5m
- JD4 joint group for nails, bolts and screws

#### e-strut specification

e-struts are manufactured from structural laminated veneer lumber in accordance with AS/NZS4357 series - Structural laminated veneer lumber for N1, N2, N3 and N4 wind classifications.

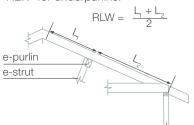
e-strut is engineer designed and certified to comply with AS1720.1:2010 - Timber structures, Part 1: Design methods, AS1720.3:2016 - Timber structures, Part 3: Design criteria for timber-framed residential buildings, AS1170 series - Structural design actions, and AS4055:2021 - Wind loads for housing.





For determination of underpurlin load width 'ULW' for strut loads. ULW =  $\frac{B_1 + B_2}{2}$ 

For determination of roof load width 'RLW' for underpurlins.



#### **E-PURLIN SPAN TABLES**

### WIND CLASSIFICATION N1, N2, N3, N4

e-purlin	Roof Load Width - RLW (m)										
Section D X B (mm)	1.8	2.4	3.0	3.6	4.2	1.8	2.4	3.0	3.6	4.2	
	Single Span					Continuous Span					
Tile Roof – Maximum strut spacing (m) For Wind Classification N1/								N1/N2/N3			
96 x 51	1.6	1.4	1.3	1.3	1.2	2.1	1.9	1.8	1.6	1.6	
Sheet Roof - Maximum strut spacing (m) For Wind Classification N1								N1/N2/N3			
96 x 51	2.4	2.1	1.9	1.7	1.5	2.9	2.6	2.5	2.4	1.9	
e-purlin	Roof Load Width - RLW					(m)					
Section D X B (mm)	1.8	2.4	3.0	3.6	4.2	1.8	2.4	3.0	3.6	4.2	
	Single Span					Continuous Span					
Tile Roof – Maximum strut spacing (m)						For Wind Classification N4					
96 x 51	1.6	1.4	1.3	1.3	1.2	2.1	1.9	1.7	1.5	1.4	
Sheet Roof - Maximu	Sheet Roof – Maximum strut spacing (m)							For Wind Classification N4			
96 x 51	2.3	1.7	1.3	1.1	1.0	2.5	2.2	1.7	1.6	1.3	

<sup>1</sup> All fixings and restraints to be installed in accordance with AS1684.2:2021.

## **E-STRUT SPAN TABLES**

Sheet Roof	Tile Roof	Strut Length		
Maximum strut spacing 2.1m	Maximum strut spacing 1.8m	4.5 maximum for both		
Maximum supported roof area 7.0m <sup>2</sup>	Maximum supported roof area 5.4m <sup>2</sup>	sheet and tile roof		

<sup>1</sup> All fixings and restraints to be installed in accordance with AS1684.2:2021.

# E-STRUTS PERPENDICULAR TO RAFTERS

Cut the birdsmouth in the e-strut across the LVL veneers

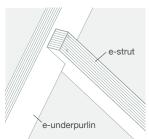
Nail fixings must be skewed through the e-strut into the e-purlin across the direction of the veneers.

Fix e-struts to e-purlins with minimum  $2 \times 3.15$ mmø framing nails.

Tie-downs omitted for clarity.









WESBEAM RECOMMENDS
THAT THE BIRDSMOUTH
IS CUT ACROSS THE
DIRECTION OF THE LVL
VENEERS WHEREVER
POSSIBLE

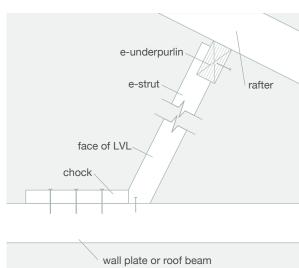


Fix the bottom of the e-strut to the support with 2 x 3.15mmø framing nails driven through the face of the e-strut.

Any e-struts that are not vertical must be restrained by blocks or chocks.

Fix the timber chock to the supporting member with 3  $\times$  3.15mmø framing nails.







### **VERTICAL E-STRUTS**

Cut the birdsmouth in the e-strut across the LVL veneers.

Fix e-struts to e-purlins with min. 2 x 3.15mmø framing nails.

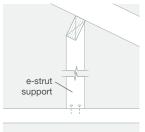
The nail fixings must be skewed through the e-strut into the e-purlin across the direction of the veneers

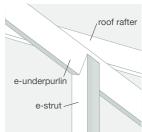
Vertical e-struts must be fixed to the e-strut support (wall plate, roof beam etc) with min. 4 x 3.15mmø framing nails fixed through the face of the e-strut.

Tie-downs omitted for clarity.











WESBEAM RECOMMENDS
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IS CUT ACROSS THE
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# SPECIFICATIONS

#### Manufacture

Manufactured in accordance with AS/NZS 4357

#### Veneer

Thickness Constant through the product thickness
Species Sustainably sourced timber

Joints Outer 2 plies are scarf jointed

Inner plies – scarf and/or butt jointed

#### **Moisture Content**

8% – 15% (at time of dispatch)

#### **Dimensional Tolerances**

Available on request

#### **Straightness**

Available on request

#### Density

650kg/m³ (approximately)

#### Adhesive

Phenolic – AS2754.1:2016 - Adhesives for timber and timber products; Adhesives for manufacture of plywood and laminated veneer lumber (LVL)

#### Bond

Type A - AS/NZS2098.2:2012 - Methods of tests for veneer and plywood; Bond quality of plywood (chisel test)

#### Joint Group

JD4 - for nails, bolts and screws unless noted otherwise

#### **Finish**

Unsanded faces, sawn edges and arrised edges

#### Branding

Each piece of Wesbeam LVL is branded at least once with the product name for identification and evidence of compliance with manufacturing control standards

#### Storage

Store on level bearers at maximum 1800mm centres well clear of the ground, and cover to keep dry but allow ventilation

### Source

Sustainably sourced timber certified to AS4707 - Chain of custody for forest products PEFC

#### **Treatment Condition**

Untreated – but can be specified to e2S\*, H2 and H3 Treatment levels

\*e2S is a CodeMark® certified glue-line termite treatment.



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